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# **Aflatoxin M1 ELISA Test Kit Manual**

**Catalog #: 1060**

*Reference #: 1060-01*

# TABLE OF CONTENTS

<b>GENERAL INFORMATION .....</b>	<b>1</b>
<i>Product Description .....</i>	<i>1</i>
<i>Procedure Overview.....</i>	<i>1</i>
<i>Kit Contents, Storage and Shelf Life .....</i>	<i>2</i>
<i>Sensitivity (Detection Limit).....</i>	<i>2</i>
<i>Specificity (Cross-Reactivity) .....</i>	<i>2</i>
<i>Required Materials Not Provided With the Kit .....</i>	<i>3</i>
<i>Warnings and Precautions .....</i>	<i>3</i>
<b>SAMPLE PREPARATION .....</b>	<b>4</b>
<i>Dried Meat/Fish, Cereal, Feed, Seed .....</i>	<i>4</i>
<i>Meat/Liver/Kidney .....</i>	<i>4</i>
<i>Milk.....</i>	<i>4</i>
<b>AFLATOXIN M1ELISA TEST KIT PROTOCOL .....</b>	<b>5</b>
<i>Reagent Preparation.....</i>	<i>5</i>
<i>ELISA Testing Protocol.....</i>	<i>5</i>
<i>Aflatoxin M1 Concentration Calculations .....</i>	<i>6</i>
<b>TROUBLESHOOTING .....</b>	<b>7</b>
<i>No Color Development or No Signals with Standards.....</i>	<i>7</i>
<i>Low Optical Density (OD) Readings.....</i>	<i>7</i>
<i>High Background or High Optical Density (OD) Readings .....</i>	<i>7</i>
<i>High Intra-Plate Variance .....</i>	<i>8</i>
<i>High Inter-Plate Variance .....</i>	<i>8</i>
<i>One or More of the Standard Curve Points Are Out of Range.....</i>	<i>8</i>

*MaxSignal® Aflatoxin M1 ELISA Test Kit is intended for laboratory use only, unless otherwise indicated. This product is NOT for clinical diagnostic use. MaxSignal is a registered trademark of Bioo Scientific Corporation (BIOO).*

## GENERAL INFORMATION

### Product Description

*MaxSignal® Aflatoxin M1 ELISA Test Kit* is a competitive enzyme immunoassay for the quantitative analysis of Aflatoxin M1 in cereals, feed, meat, milk, peanuts and pistachios. Aflatoxin M1 is the hydroxylated metabolite of Aflatoxin B1. Aflatoxins are believed to be the most carcinogenic naturally occurring substances. In 1987, the WHO classified the aflatoxins as Group 1 cancerogens. Aflatoxins are potent liver carcinogens and DNA-damaging agents from natural source. Aflatoxin M1 is known to be oxidized by the mixed function oxygenases of the liver P-450 system. This oxidation results in a reactive 8,9-epoxide as the major product, which seems to preferentially attack certain guanine residues in double stranded DNA. Aflatoxicosis is poisoning that results from ingestion of aflatoxins in contaminated food or feed. The LD50 of Aflatoxin M1 is 0.3 mg/kg (oral, duckling).

*MaxSignal® Aflatoxin M1 ELISA Test Kit* enables international and government regulatory agencies, food manufacturers and processors, as well as quality assurance organizations, to detect Aflatoxin M1 in cereals and other foods and to satisfy customer concerns about food safety. The unique features of the kit are:

- High recovery (>80%), rapid (10 - 40 minutes), and cost-effective extraction methods.
- High sensitivity (0.05 ng/g or ppb).
- A quick ELISA assay (less than 2 hours regardless of number of samples).
- High reproducibility.

### Procedure Overview

The method is based on a competitive colorimetric ELISA assay. The toxin of interest has been coated in the plate wells. During the analysis, sample is added along with the primary antibody specific for the target toxin. If the target is present in the sample, it will compete for the antibody, thereby preventing the antibody from binding to the toxin attached to the well. The secondary antibody, tagged with a peroxidase enzyme, targets the primary antibody that is complexed to the toxin coated on the plate wells. The resulting color intensity, after addition of substrate, has an inverse relationship with the target concentration in the sample.

## Kit Contents, Storage and Shelf Life

*MaxSignal® Aflatoxin M1 ELISA Test Kit* has the capacity for 96 determinations or testing of 42 samples in duplicate (assuming 12 wells for standards). Return any unused microwells to the foil bag and reseal them with the desiccant provided in the original package. Store the kit at 2-8°C \*. The shelf life is 12 months when the kit is properly stored.

Kit Contents	Amount	Storage
Aflatoxin M1 Coated Plate	1 x 96-well Plate (8 wells x 12 strips)	2-8°C
Aflatoxin M1 Standards:		2-8°C *
Negative control (white cap tube)	0.8 mL	
0.05 ng/mL (yellow cap tube)	0.8 mL	
0.15 ng/mL (orange cap tube)	0.8 mL	
0.5 ng/mL (pink cap tube)	0.8 mL	
1.5 ng/mL (purple cap tube)	0.8 mL	
5 ng/mL (blue cap tube)	0.8 mL	
100 ng/mL (spiking, optional, <i>red cap tube</i> )	0.8 mL	
Aflatoxin M1 Antibody #1	15 mL	2-8°C *
100X HRP-Conjugated Antibody #2	250 µL	2-8°C *
Antibody #2 Diluent **	20 mL	2-8°C
20X Wash Solution **	28 mL	2-8°C
Stop Buffer **	20 mL	2-8°C
TMB Substrate **	12 mL	2-8°C

\* If you are not planning to use the kit for over 1 month, store *Aflatoxin M1 Standards*, *Aflatoxin M1 Antibody #1* and *100X HRP-Conjugated Antibody #2* at -20°C or in a freezer.

\*\* Components with the same BIOO part No's within their expiration dates are interchangeable among BIOO kits.

## Sensitivity (Detection Limit)

Sample Type	Detection Limit (ng/g or ppb)
Dried Meat/Fish, Cereal, Feed, Seed	0.5
Meat/Liver/Kidney	0.5
Milk	0.5

## Specificity (Cross-Reactivity)

Analytes	Cross-Reactivity (%)
Aflatoxin M1	100
Aflatoxin B1	46
Aflatoxin B2	35
Aflatoxin M2	29
Aflatoxin G1	27
Aflatoxin G2	6

## **Required Materials Not Provided With the Kit**

- Microtiter plate reader (450 nm)
- Incubator
- Tissue Mixer (e.g. *Omni TissueMaster Homogenizer*)
- Vortex mixer (e.g. *Genie Vortex mixer from VWR*)
- 10, 20, 100 and 1000 µL pipettes
- Multi-channel pipette: 50-300 µL (*Optional*)
- Methanol

## **Warnings and Precautions**

BIOO strongly recommends that you read the following warnings and precautions to ensure your full awareness of ELISA techniques and other details you should pay close attention to when running the assays. More information can also be found in Troubleshooting section. Periodically, optimizations and revisions are made to the kit and manual. Therefore, it is important to follow the protocol coming with the kit. If you need further assistance, you may contact your local distributor or BIOO at [techsupport@biooscientific.com](mailto:techsupport@biooscientific.com).

- The standards contain Aflatoxin M1. Handle with particular care.
- Do not use the kit past the expiration date.
- Do not intermix reagents from different kits or lots except for components with the same part No's within their expiration dates. ANTIBODIES AND PLATES ARE KIT-AND LOT-SPECIFIC. Make sure that the antibody #2 and diluent are mixed in correct volumes.
- Try to maintain a laboratory temperature of 20°–25°C (68°–77°F). Avoid running assays under or near air vents, as this may cause excessive cooling, heating and/or evaporation. Also, do not run assays in direct sunlight, as this may cause excessive heat and evaporation. Cold bench tops should be avoided by placing several layers of paper towel or some other insulation material under the assay plates during incubation.
- Make sure you are using only distilled or deionized water since water quality is very important.
- When pipetting samples or reagents into an empty microtiter plate, place the pipette tips in the lower corner of the well, making contact with the plastic.
- Incubations of assay plates should be timed as precisely as possible. Be consistent when adding standards to the assay plate. Add your standards first and then your samples.
- Add standards to plate only in the order from low concentration to high concentration, as this will minimize the risk of compromising the standard curve.
- Always refrigerate plates in sealed bags with a desiccant to maintain stability. Prevent condensation from forming on plates by allowing them equilibrate to room temperature (20 – 25°C / 68 – 77°F) while in the packaging.

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## SAMPLE PREPARATION

Be sure samples are properly stored. In general, samples should be refrigerated at 2-4°C for no more than 1-2 days. Freeze samples to a minimum of -20°C if they need to be stored for a longer period. Frozen samples can be thawed at room temps (20 – 25°C / 68 – 77°F) or in a refrigerator before use.

### **Dried Meat/Fish, Cereal, Feed, Seed**

1. Grind and mix a representative sample (according to accepted sampling techniques).
2. Weigh out 5 g of the ground sample and place into a suitable container.
3. Add 25 mL of 70 % methanol \* and shake for 20 minutes with a shaker.
4. Centrifuge sample for 10 minutes at 4,000 rpm.
5. Dilute 1 mL of the obtained supernatant with 1 mL of distilled or deionized water.
6. Use 50 µL of the diluted supernatant per well in the test.

***\*Note: Dilution Factor: 10.** The sample size may be increased if required, but the volume of methanol/water must be changed accordingly, for example, if a 10 g sample is to be used, 50 mL of 70% methanol should be used. If the aflatoxin concentration is expected to be high, the sample must be diluted. Please remember that the samples to be pipetted into the microtiter wells must be in 35% methanol (35% methanol, 65% water).*

### **Meat/Liver/Kidney**

1. Grind and mix a representative sample (according to accepted sampling techniques).
2. Weigh out 5 g of the ground sample and place into a suitable container.
3. Add 25 mL of 70 % methanol \* and shake for 20 minutes with a shaker.
4. Centrifuge sample for 10 minutes at 4,000 rpm.
5. Dilute 1 mL of the obtained supernatant with 1 mL of distilled or deionized water.
6. Use 50 µL of the diluted supernatant per well in the test.

***\*Note: Dilution Factor: 10.** The sample size may be increased if required, but the volume of methanol/water must be changed accordingly, for example, if a 10 g sample is to be used, 50 mL of 70% methanol should be used. If the aflatoxin concentration is expected to be high, the sample must be diluted. Please remember that the samples to be pipetted into the microtiter wells must be in 35% methanol (35% methanol, 65% water).*

### **Milk**

1. For fat-free milk, dilute the milk sample with 35% methanol (1:9) (e.g. 20 µL of milk + 180 µL of 35% methanol). Take 50 µL of the diluted sample per well for the assay.
2. For regular milk with fat, centrifuge the milk sample at 4,000 rpm for 5 minutes, discard the upper fat layer. Dilute the sample with 35% methanol (1:9) (e.g. 20 µL of milk + 180 µL of 35% methanol). Take 50 µL of the diluted sample per well for the assay.

***Note: Dilution factor: 10.***

*Preparation protocols for samples other than above can be made available upon request.  
Please contact your local distributor or write us at [foodfeedsafety@biooscientific.com](mailto:foodfeedsafety@biooscientific.com).*

## AFLATOXIN M1 ELISA TEST KIT PROTOCOL

### Reagent Preparation

**IMPORTANT:** All reagents should be brought up to room temperature before use (1 – 2 hours at 20 – 25°C / 68 – 77°F); Make sure you read “Warnings and Precautions” section on page 3. Solutions should be prepared just prior to ELISA test. ⚠ All reagents should be mixed by gently inverting or swirling prior to use. Prepare only the volumes that are needed for the number of wells being run. Do not return the reagents to the original stock tubes/bottles. It is recommended that disposable reservoirs be used when handling reagents to minimize the risk of contamination.

**1. Preparation of 1X HRP-Conjugated Antibody #2**

Mix 1 volume of 100X HRP-Conjugated Antibody #2 with 99 volumes of Antibody #2 Diluent.

**2. Preparation of 1X Wash Solution**

Mix 1 volume of the 20X Wash Solution with 19 volumes of distilled water.

### ELISA Testing Protocol

Label the individual strips that will be used and aliquot reagents as the following example:

Component	Volume per Reaction	24 Reactions
Aflatoxin M1 Antibody #1	100 µL	2.4 mL
1X HRP-Conjugated Antibody #2	150 µL	3.6 mL
1X Wash Solution	2.0 mL	48 mL
Stop Buffer	100 µL	2.4 mL
TMB Substrate	100 µL	2.4 mL

1. Add 50 µL of each Aflatoxin M1 Standards in duplicate into different wells (*⚠ Add standards to plate only in the order from low concentration to high concentration*).
2. Add 50 µL of each sample in duplicate into different sample wells.
3. Add 100 µL of Antibody #1 and mix well by gently rocking the plate manually for 1 minute.
4. Incubate the plate for 30 minutes at room temperature (20 – 25 °C / 68 – 77 °F). ⌚
5. Wash the plate 3 times with 250 µL of 1X Wash Solution. After the last wash, invert the plate and gently tap the plate dry on paper towels (*⚠ Perform the next step immediately after plate washings. Do not allow the plate to air dry between working steps*).
6. Add 150 µL of 1X Antibody #2 solution. Incubate the plate for 30 minutes at room temperature (20 – 25 °C / 68 – 77 °F) (⌚) ⚠ *Avoid direct sunlight and cold bench tops during the incubation. Covering the microtiter plate while incubating is recommended*.
7. Wash the plate 3 times with 250 µL of 1X Wash Solution. After the last wash, invert the plate and gently tap the plate dry on paper towels (*⚠ Perform the next step immediately after plate washings. Do not allow the plate to air dry between working steps*).
8. Add 100 µL of TMB substrate. Time the reaction immediately after adding the substrate. Mix the solution by gently rocking the plate manually for 1 minute while incubating (⌚) ⚠ *Do not put any substrate back to the original container to avoid any potential contamination. Any substrate solution exhibiting coloration is indicative of deterioration and should be discarded. Covering the microtiter plate while incubating is recommended*.
9. After incubating for 15 minutes at room temperature (20 – 25 °C / 68 – 77 °F), add 100 µL of Stop Buffer to stop the enzyme reaction.

10. Read the plate as soon as possible following the addition of Stop Buffer on a plate reader with 450 nm wavelength (*Before reading, use a lint-free wipe on the bottom of the plate to ensure no moisture or fingerprints interfere with the readings*).

## **Aflatoxin M1 Concentration Calculations**

A standard curve can be constructed by plotting the mean relative absorbance (%) obtained from each reference standard against its concentration in ng/mL on a logarithmic curve.

$$\text{Relative absorbance (\%)} = \frac{\text{absorbance standard (or sample)} \times 100}{\text{absorbance zero standard}}$$

Use the mean relative absorbance values for each sample to determine the corresponding concentration of the tested drug in ng/mL from the standard curve. A special program with Excel functionality, *MaxSignal® ELISA Analysis Program in Excel*, is available upon request to evaluate the MaxSignal® ELISA test results. Please contact your local distributor or [techsupport@biooscientific.com](mailto:techsupport@biooscientific.com) for further information.

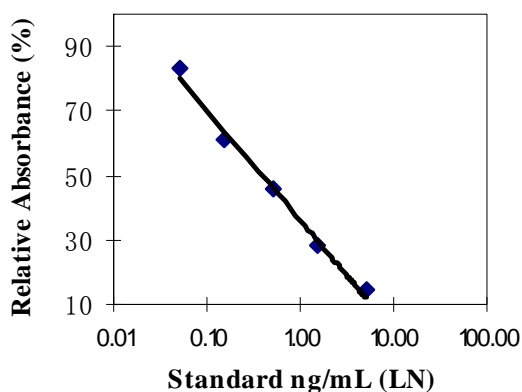
The following figure is a typical Aflatoxin M1 standard curve. The sample detection and quantification limit for this kit are calculated as below.

Sample detection limit = (0.05 ng/g or ppb) x (dilution factor)

Sample quantification limit = (0.15 ng/g or ppb) x (dilution factor)

For example, the dilution factor for feed sample is 10, therefore, the detection limit for feed sample is 0.5 ng/g or ppb (0.05 ng/g x dilution factor 10) and the quantification limit is 1.5 ng/g or ppb (0.15 ng/g x dilution factor 10).

**Aflatoxin M1 Standard Curve**







## TROUBLESHOOTING

### *No Color Development or No Signals with Standards*

Possible Causes	Recommended Action
<i>Reagents were used in the wrong order or a step was skipped.</i>	Follow the protocol carefully and repeat the assay.
<i>Wrong antibodies were used, or antibody #2 was prepared incorrectly or has deteriorated.</i>	Make sure that the antibodies used are the ones that came with the kit. All antibodies are kit- and lot-specific. Make sure that the antibody #2 and diluent are mixed in correct volumes.
<i>TMB substrate has deteriorated.</i>	Use a new set of BIOO TMB substrate.

### *Low Optical Density (OD) Readings*

Possible Causes	Recommended Action
<i>Reagents were expired or mixed with a different lot number.</i>	Verify the expiration dates and lot numbers.
<i>Wash solution was prepared incorrectly.</i>	Use the wash solution for the kit and that make sure it is prepared correctly.
<i>Too many wash cycles were used.</i>	Make sure to use the number of washes per the protocol instruction.
<i>Incubation times were too short.</i>	Time each plate separately to ensure accurate incubation times, follow protocol.
<i>Lab temperature was too low.</i>	Maintain the lab room temperature within 20°–25°C (68°–77°F). Do not run assays under air conditioning vents or near cold windows.
<i>Reagents and plates were too cold.</i>	Make sure plates and reagents are brought up to room temperature. Keep the kit components out of the kit box for at least 1 hour before starting the assay.
<i>Reader was at wrong wavelength, or reader was malfunctioning.</i>	Make sure the wavelength is 450 nm for the assay and read the plate again. Verify reader calibration and lamp alignment.
<i>Excessive kit stress has occurred.</i>	Check records to see how many times the kit has cycled from the refrigerator. Check to see if the kit was left at extreme temperatures for too long.
<i>Assay plates were compromised.</i>	Always refrigerate plates in sealed bags with a desiccant to maintain stability. Prevent condensation from forming on plates by allowing them equilibrate to room temperature (20 – 25°C / 68 – 77°F) while in the packaging.

### *High Background or High Optical Density (OD) Readings*

Possible Causes	Recommended Action
<i>Poor quality water was used in wash solution.</i>	If water quality is questionable, try substituting an alternate distilled water source to prepare the wash solution.
<i>Substrate solution has deteriorated.</i>	Make sure the substrate is colorless prior to addition to the plate.
<i>There was insufficient washing or poor washer performance.</i>	Use the number of washes per the protocol instruction. Make sure that at least 250 µL of wash solution is dispensed per well per wash. Verify the performance of the washer system; have the system repaired if any ports drip, dispense or aspirate poorly.
<i>Reader was malfunctioning or not blanked properly. This is a high possibility if the OD readings were high and the color was light.</i>	Verify the reader's performance using a calibration plate and check the lamp alignment. Verify the blanking procedure, if applicable, and reblank.
<i>Lab temperature was too high.</i>	Maintain the room temperature within 20°–25°C (68°–77°F). Avoid running assays near heat sources or in direct sunlight.
<i>Reagents were intermixed, contaminated or prepared incorrectly.</i>	Ensure that the correct reagents were used, that working solutions were prepared correctly and that contamination has not occurred.



### High Intra-Plate Variance

Possible Causes	Recommended Action
<i>Inconsistent time was taken when adding standards, reagents or samples to the assay plate.</i>	Make sure all materials are set up and ready to use. Use a multichannel pipette to add reagents to multiple wells whenever possible. Do not interrupt while adding standards, reagents and samples.
<i>Multichannel pipette was not functioning properly.</i>	Verify pipette calibration and check that tips are on tight. Be sure all channels of the pipette draw and dispense equal volumes.
<i>There was inconsistent washing or washer system malfunctioning.</i>	Check performance of the wash system. Have the system repaired if any ports drip or dispense/aspirate poorly.

### High Inter-Plate Variance

Possible Causes	Recommended Action
<i>Inconsistent incubation times occurred from plate to plate.</i>	Time each plate separately to ensure consistent incubation times.
<i>Inconsistent washing occurred from plate to plate.</i>	Make sure to use the number of washes per the protocol instruction. Verify performance of the wash system and have the system repaired if any ports drip or dispense/ aspirate poorly.
<i>Pipette was working improperly.</i>	Check the pipette calibration. Verify that pipette tips are on tight before use and that all channels draw and dispense equal volumes.
<i>Kit plates, reagents, standards and samples were at different temperatures.</i>	Make sure to allow sufficient time for kit plates, reagents, standards and samples come to room temperature (20 – 25°C / 68 – 77°F). Larger volumes will require longer equilibration time. If using a water bath to hasten equilibration, make sure it is maintained at room temperature; do not use a warm water bath to warm reagents, samples and kit standards.
<i>Reagents used were intermixed from different kit lots, or the kits were of different expiration dates.</i>	Carefully label each reagent to make sure the reagents are not intermixed. Kits with different expiration dates might generate different range of OD readings, however, the relative absorbance values may very well be comparable. In general, a value of less than 0.6 in zero standard reading may indicate certain degrees of deterioration of reagents.

### One or More of the Standard Curve Points Are Out of Range

Possible Causes	Recommended Action
<i>Standards were added in wrong order or recorded in wrong position.</i>	Follow the protocol and re-run the assay. Make sure the standards are applied and recorded correctly.
<i>Standards were contaminated or intermixed with other standards.</i>	Use a new set of standards. Add standards to plate only in the order from low concentration to high concentration.
<i>There was inconsistent washing or washer system malfunctioning.</i>	Perform washing consistently. Check performance of the wash system. Have the system repaired if any ports drip or dispense/aspirate poorly.
<i>Inconsistent time was taken to add standards and reagents to plate.</i>	Make sure all materials are set up and ready to use. Add standards to plate only in the order from low concentration to high concentration at undisturbed pace. Use a multichannel pipette to add reagents to multiple wells simultaneously.
<i>Multichannel pipette was not functioning properly.</i>	Verify pipette calibration and check that tips are on tight. Be sure all channels of the pipette draw and dispense equal volumes.